

#### SCOPE OF ACCREDITATION

### **Heat Treating**

### Burbank Steel Treating Inc 415 S Varney St Burbank, CA 91502-2194

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

# AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)\*\*\* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit

(L0) Metallography Evaluation

Industry Spec - Other L0

- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations Carburization/Decarburization
- (L5) Near Surface Examinations Microindentation (Surface Case Depth)
- (L5X) Near Surface Examinations Microindentation (Surface) (Chord Method ARP1820)
- (L6) Near Surface Examinations Nitriding
- (L7) Near Surface Examinations IGA, IGO
- (L8) Near Surface Examinations Alpha Case: Wrought Titanium

# AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Beryllium Copper – Industry Specs – Check any applicable boxes

Beryllium/Copper

Customer Specs

Carburizing – AC7102/3 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys- Customer Specs

Nitriding – AC7102/4 must also be selected

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

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Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

Steels - Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other – Steels

Stress Relieve – Customer Specs

Stress Relieve – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stress Relieve

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Vacuum Heat Treating - Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

## AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U11 The Boeing Company

U3 Rolls-Royce

# AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits on/after 10 July 2016)

Carburizing – Customer Specs

Carburizing – Industry Specs – Check any applicable boxes

## AC7102/4 Rev E - Nadcap Audit Criteria for Heat Treating - Gas, Ion/ Plasma and/or Salt Bath Nitriding (to be used on audits on/AFTER 30-Apr-2023)

Nitriding - Customer Specs

Nitriding – Industry Specs – Check any applicable boxes

# AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness - Rockwell - Check any applicable boxes

# AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Industry Specs – Check any applicable boxes AMS2750

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